

Fig. 1

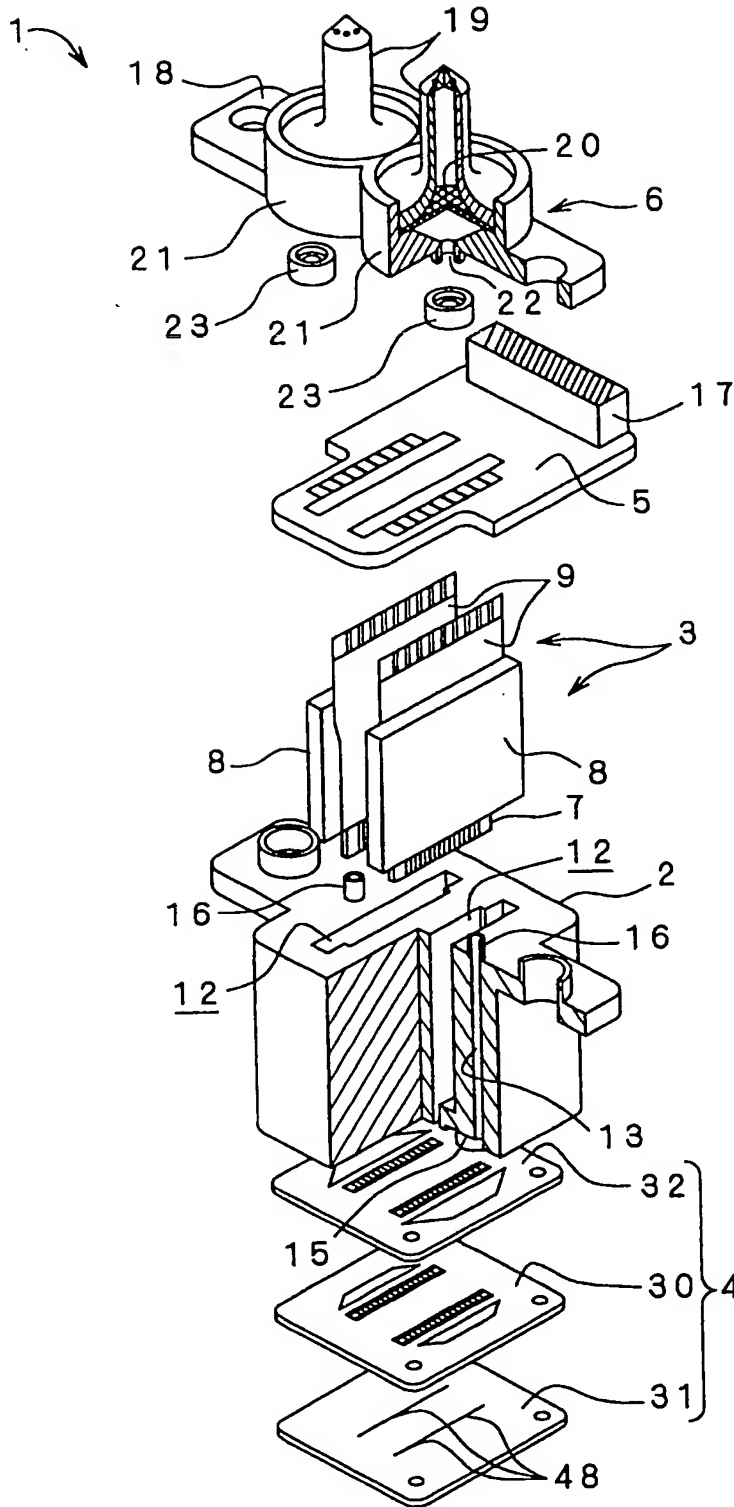


Fig. 2

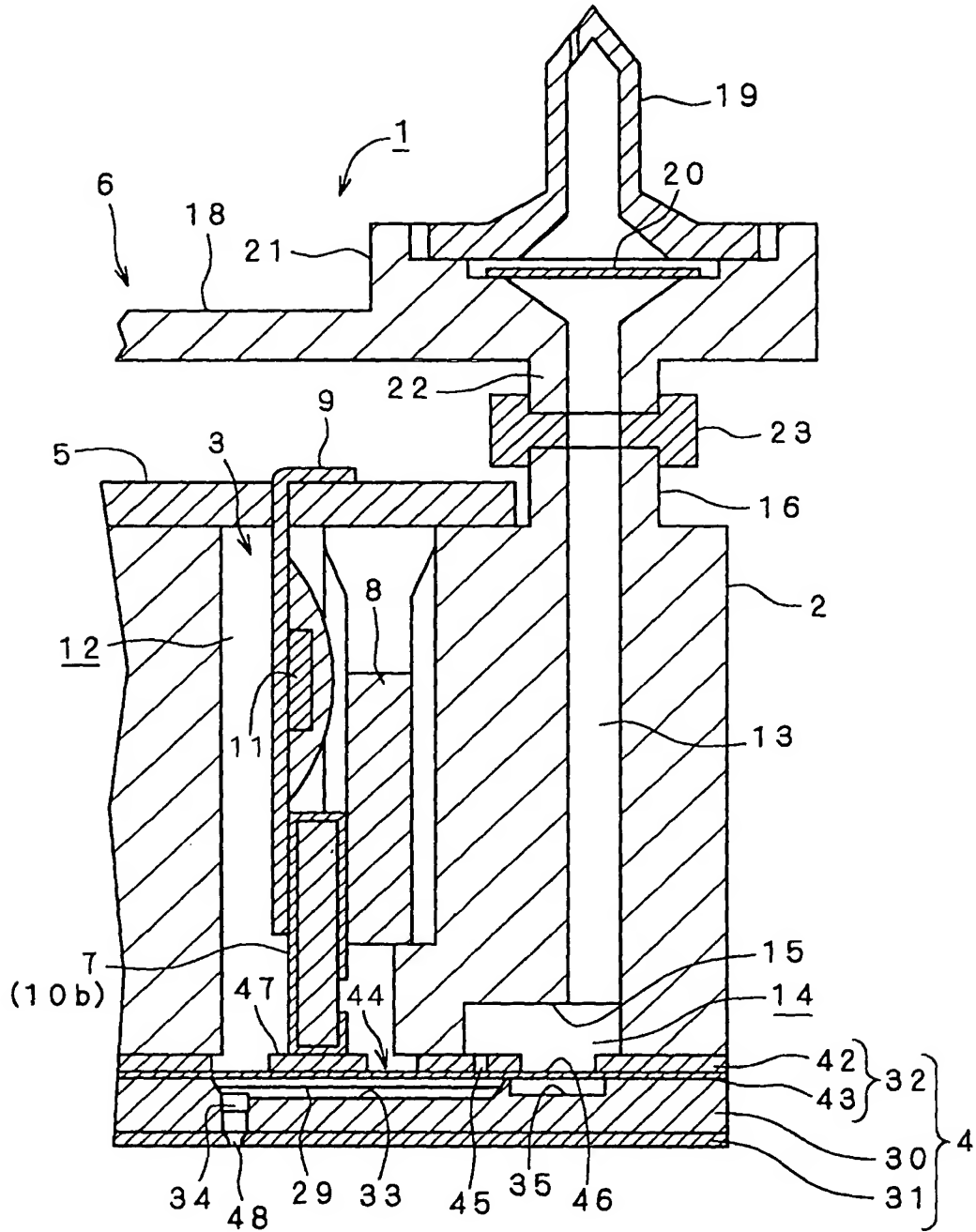


Fig. 3A

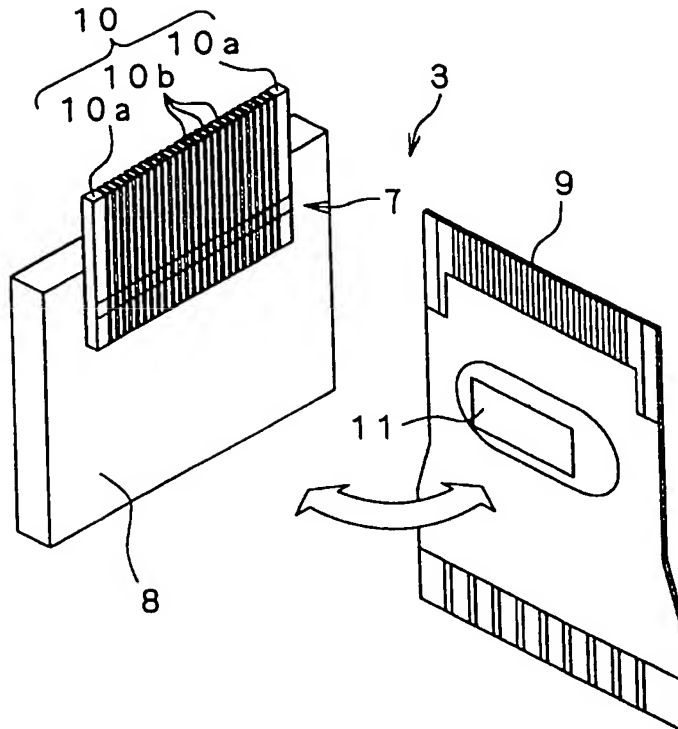


Fig. 3B

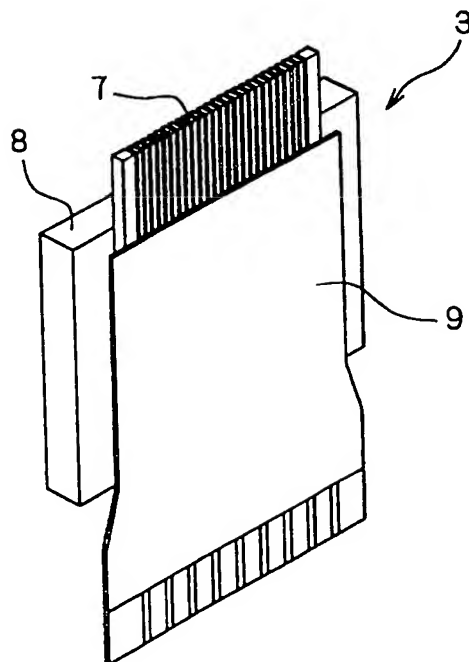


Fig. 4

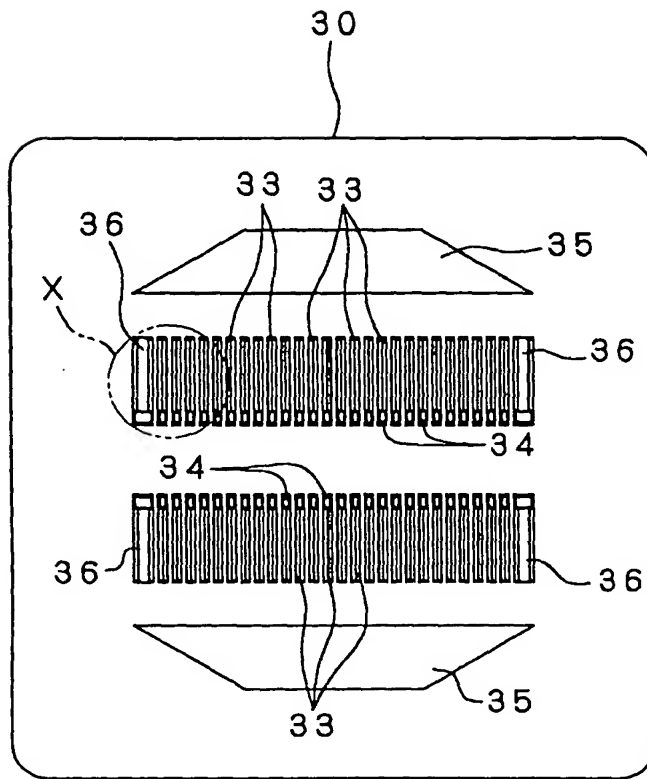


Fig. 5A

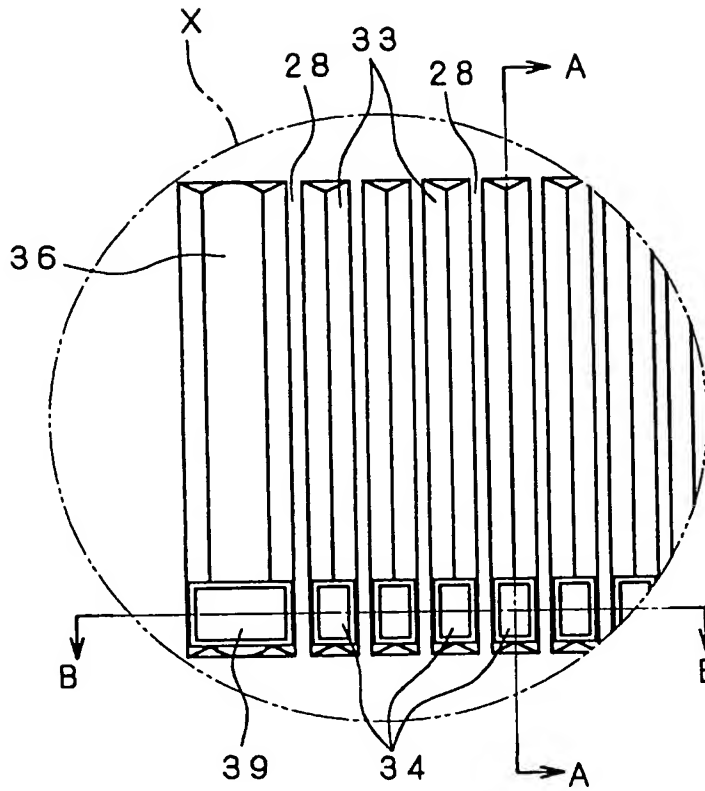


Fig. 5B

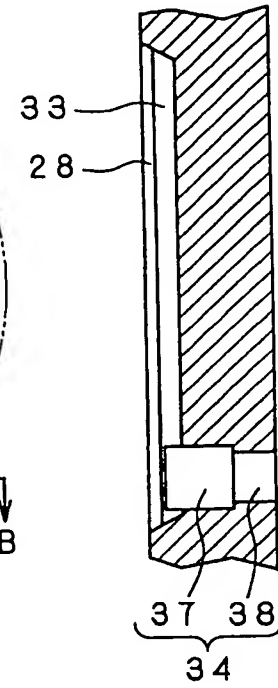


Fig. 5C

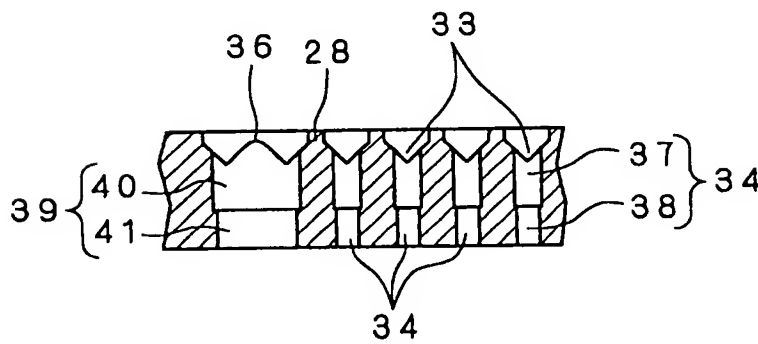


Fig. 6

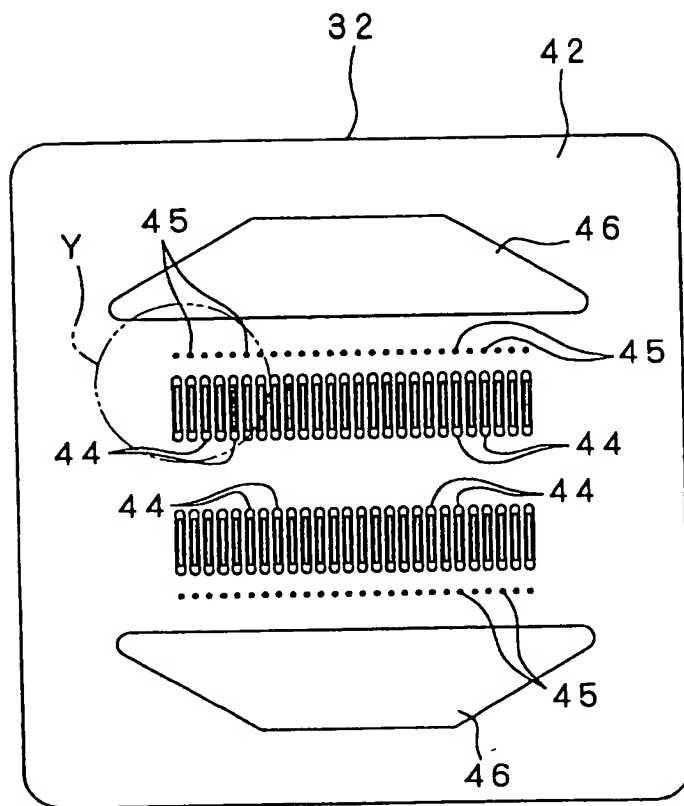
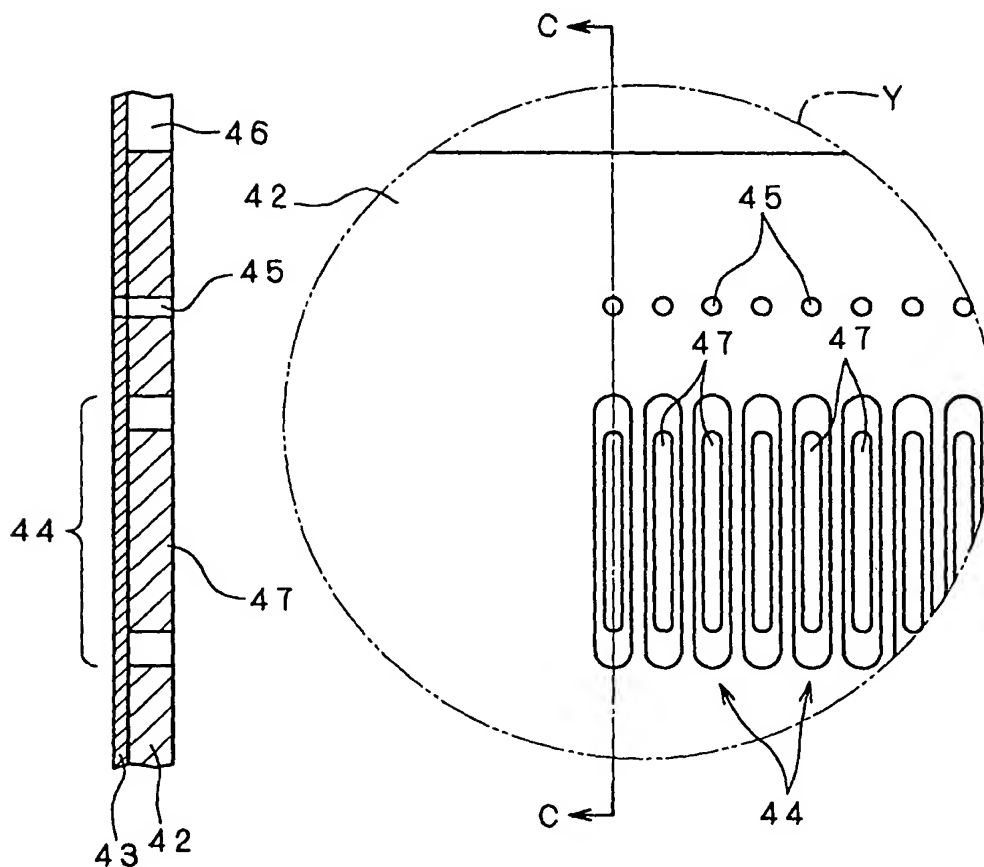


Fig. 7B

Fig. 7A



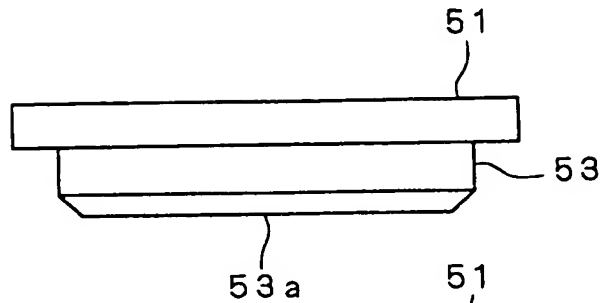


Fig. 8A

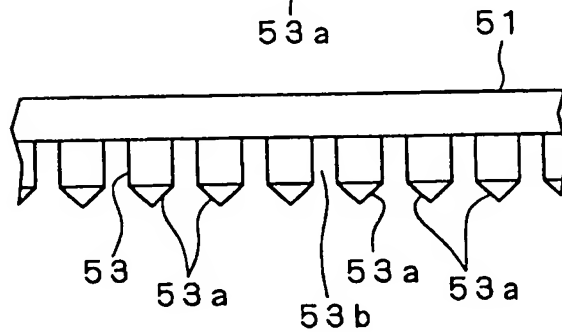


Fig. 8B

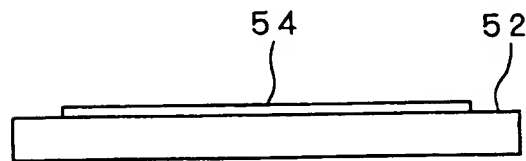


Fig. 9A

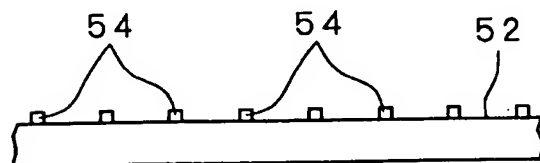


Fig. 9B

Fig. 10A

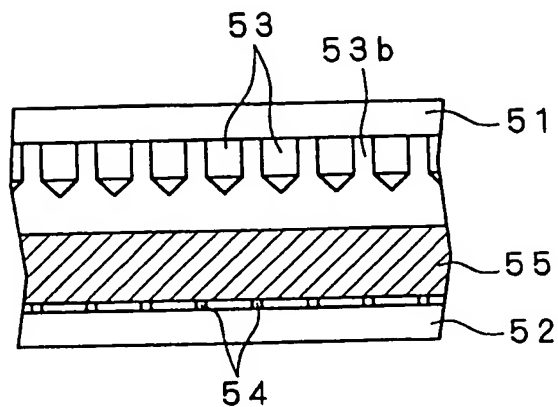


Fig. 10B

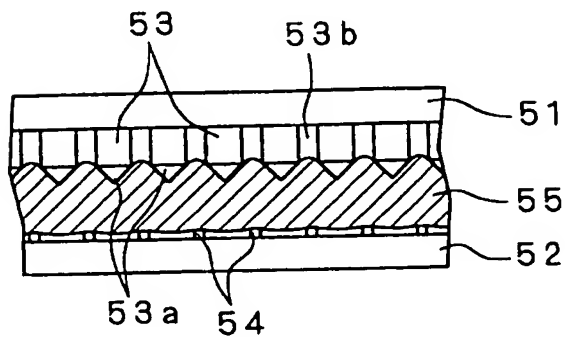


Fig. 10C

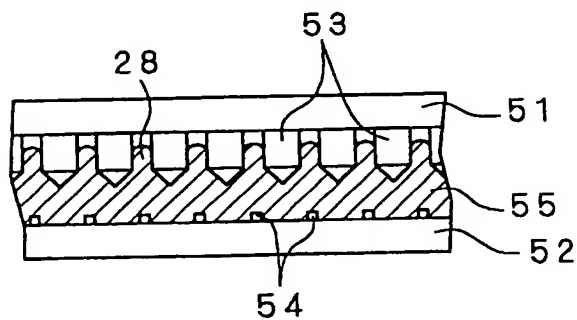


Fig. 11

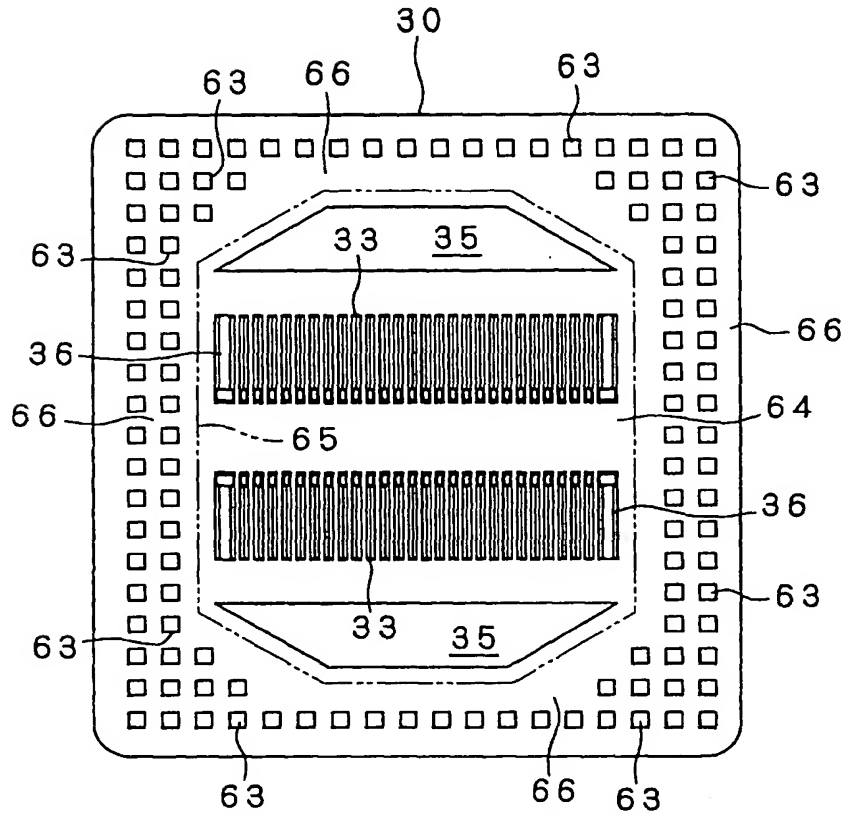


Fig. 12A

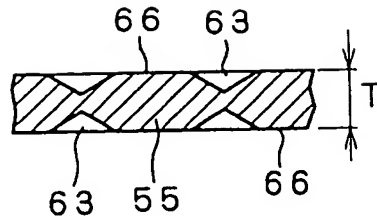


Fig. 12B

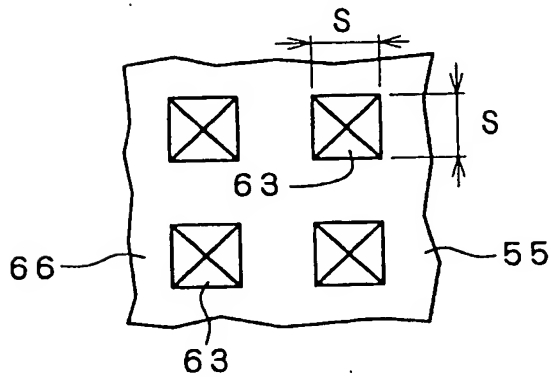


Fig. 12C

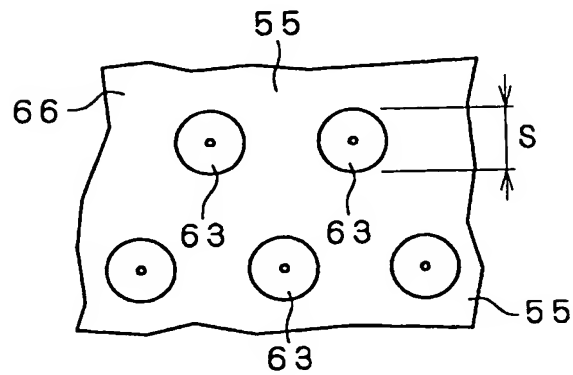


Fig. 12D

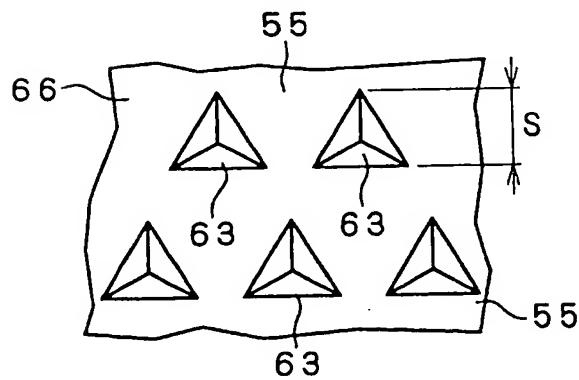
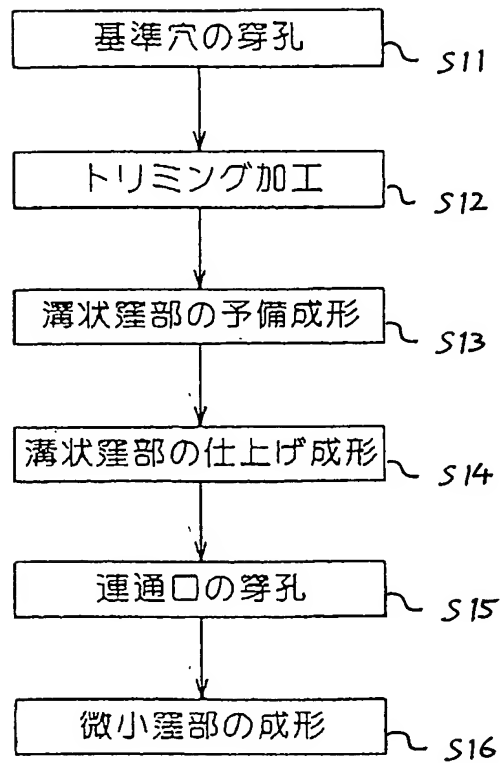


Fig. 13



S11: punch reference holes

S12: punch trimming slits

S13: mold elongated recess portions provisionally

S14: finish molding of elongated recess portions

S15: punch communicating ports

S16: mold minute dent portions

Fig. 14A

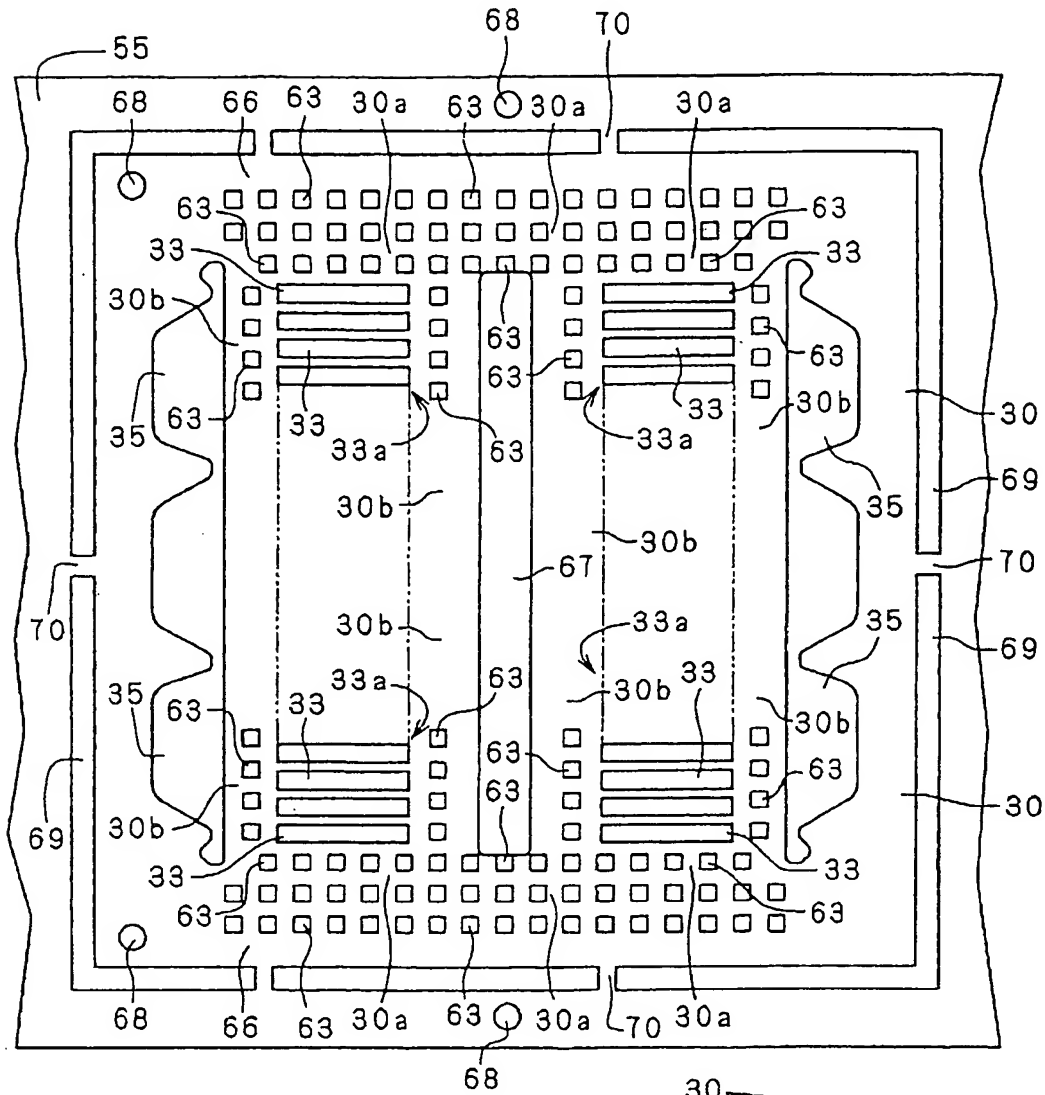


Fig. 14B

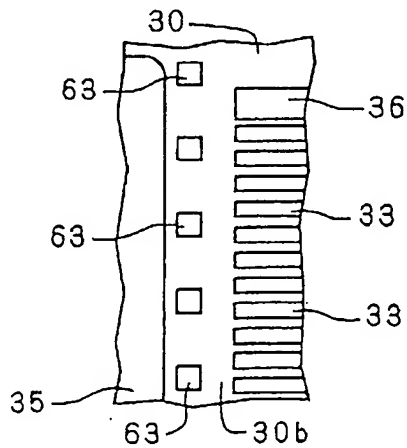


Fig. 15

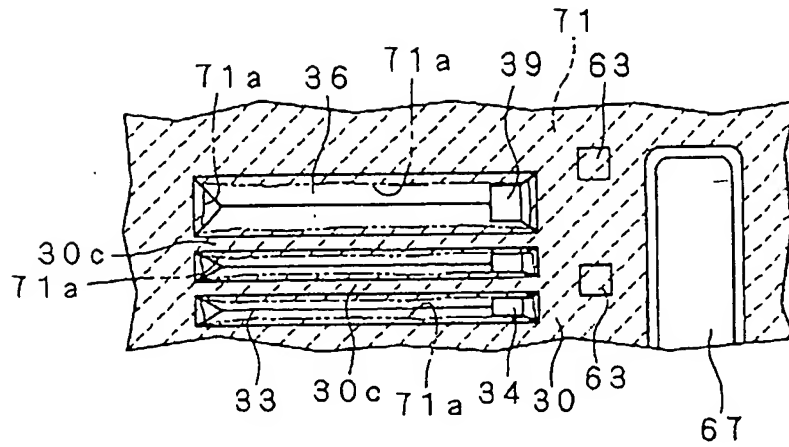


Fig. 16

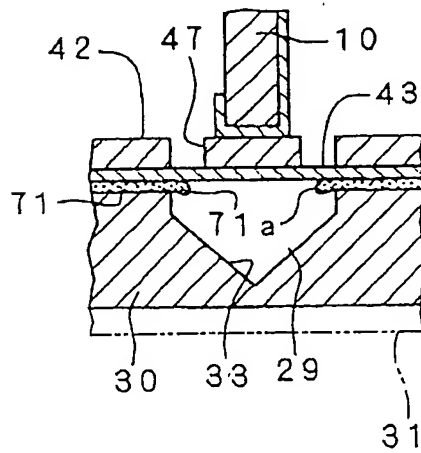
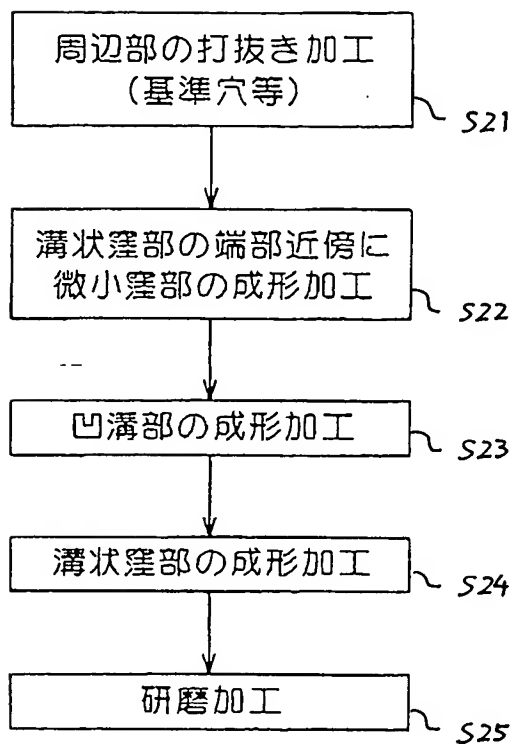
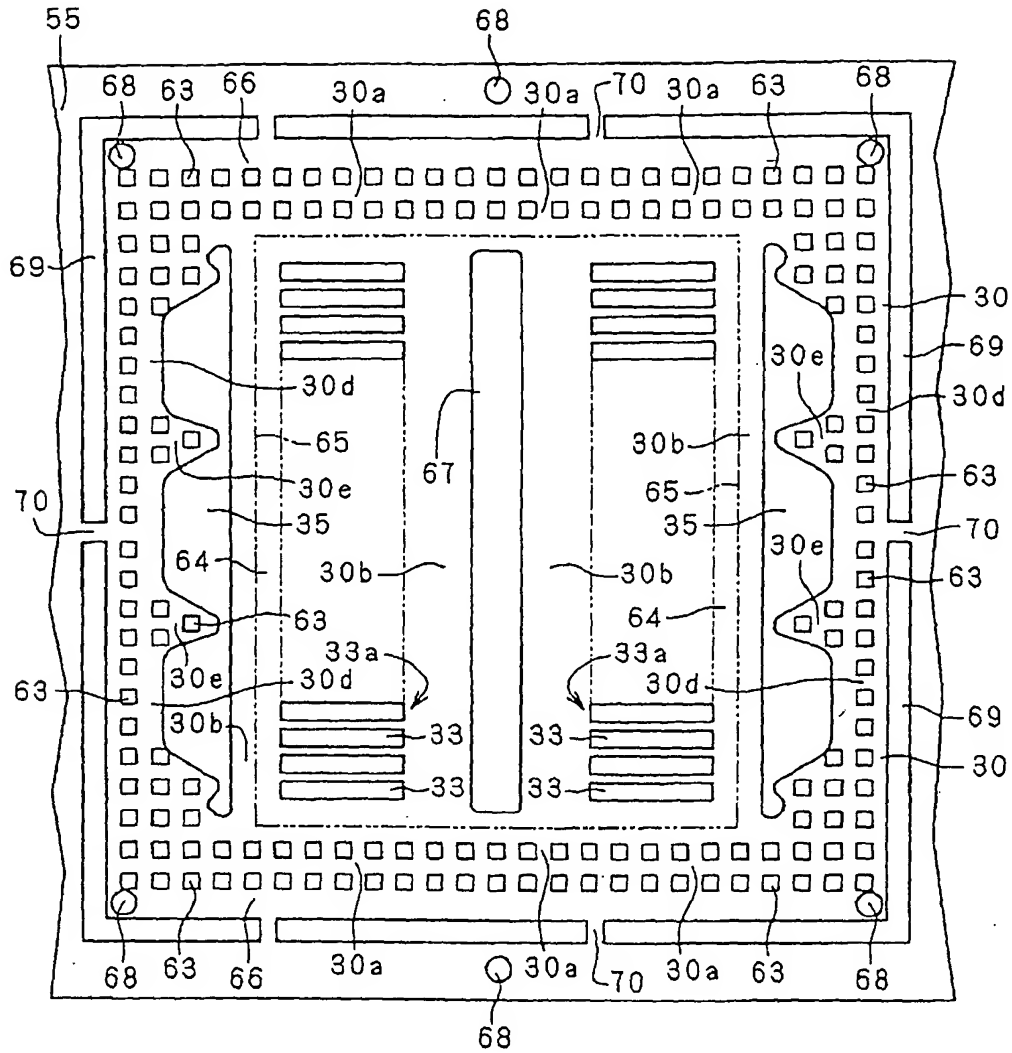


Fig. 17



S21: punch peripheral holes and slits
S22: mold minute dent portions
S23: mold intermediate recess portion
S24: mold elongated recess portions
S25: polishing

Fig. 18



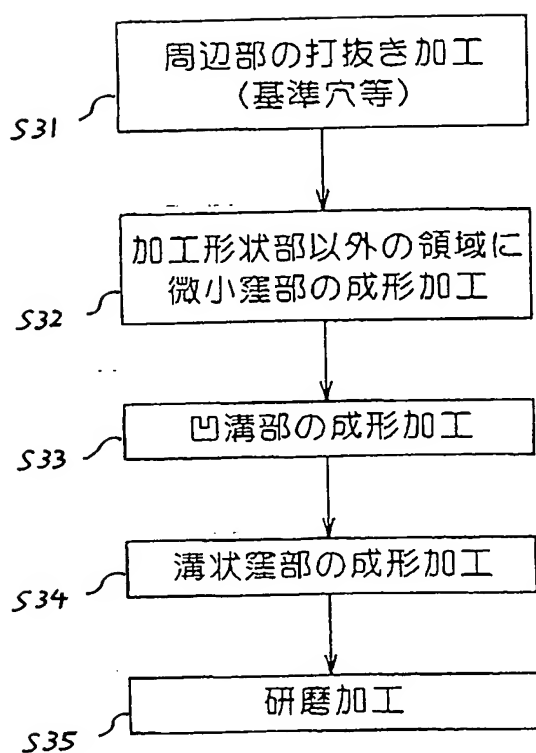


Fig. 19A

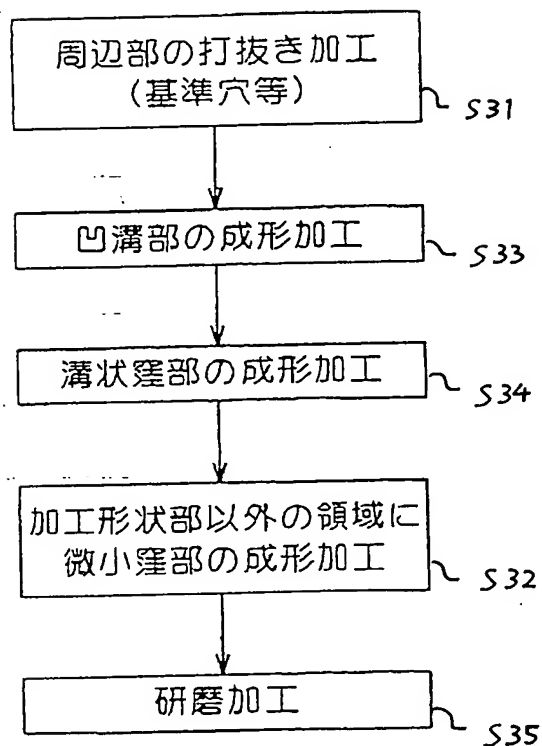


Fig. 19B

- S31: punch peripheral holes and slits
- S32: mold minute dent portions
- S33: mold intermediate recess portion
- S34: mold elongated recess portions
- S35: polishing

Fig. 20

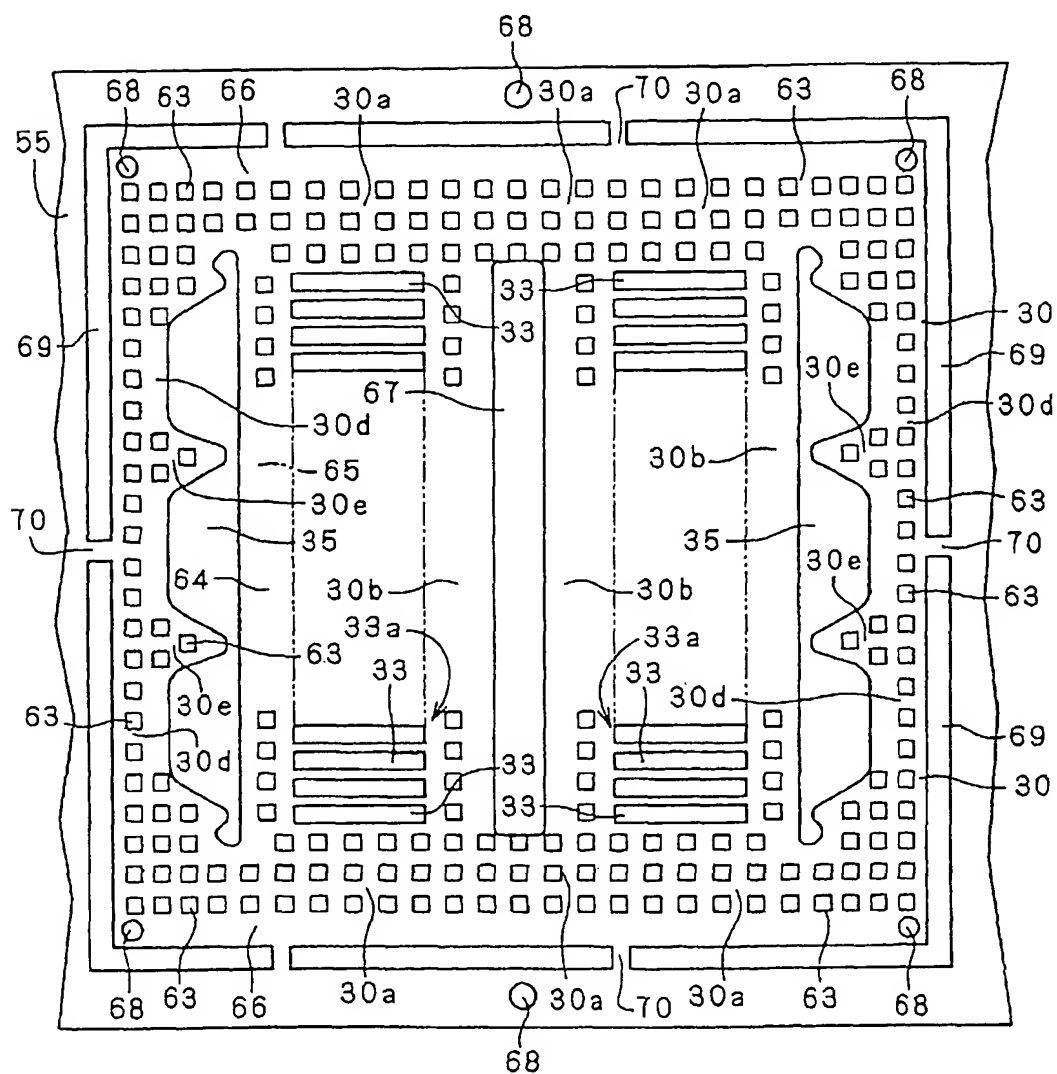
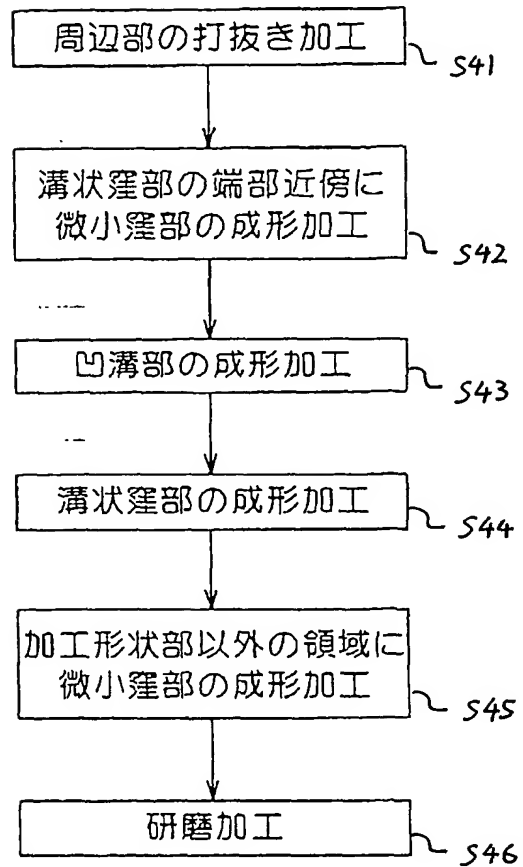


Fig. 21



- S41: punch peripheral holes and slits
- S42: mold minute dent portions in region to be worked shape portion
- S43: mold intermediate recess portion
- S44: mold elongated recess portions
- S45: mold minute dent portion in region other than worked shape portion
- S46: polishing

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 Fig. 13

